

ALPHA PACKAGING SPECIFICATION

DIMENSION	CARTON			PALLET			CONTAINER			
	Pieces	Weight (kg)	Sq.Meter	Carton	Weight (kg)	Sq.Meter	Carton	Pallet	Sq.Meter	Weight (kg)
300x300 mm	17	25.6	1.53	72	1868	110.16	792	11	1211.76	20550

Remarks :
The "kg/pallet" is included 25kg pallet weight | B1a = <0.5% water absorption | B1b = >0.5 To <3 % water absorption

- Slight variation in size and shade are inherent in manufacture of tiles. Tiles are packed into cartons marked in accordance with relevant manufacturing standard and information. It is recommended that before laying, several cartons be opened and paved in trial. A tiling gap of at least 2.5 - 3.0mm for wall and 3.0 - 5.0mm for floor is recommended for installation.
- Each different tile series is produced to meet different requirements. For specific product technical performance, please required it from our marketing/customer service team.
- Due to the printing process, the colours of actual products may differ from samples.

TECHNICAL SPECIFICATION FOR ALPHA PORCELAIN TILES

SYMBOL	TEST	SPECIFICATION	
		MS ISO 13006: 2020	YLI
	Water Absorption (%)	0.5% < E ≤ 3 %	0.5% < E ≤ 3 %
	Dimension : Length & Width (for non-rectified tiles)	± 0.60% (max ±2.0mm)	± 0.50% (max ±2.0mm)
	Dimension : Length & Width (for rectified tiles)	± 0.30% (max ±1.0mm)	± 0.25% (max ±1.0mm)
	Thickness	± 5.0% (max ±0.5mm)	± 4.0% (max ±0.5mm)
	Straightness Of Side (mm) for non-rectified tiles	± 0.50% (max ±1.5mm)	± 0.50% (max ±1.5mm)
	Straightness Of Side (mm) for rectified tiles	± 0.30% (max ±0.8mm)	± 0.30% (max ±0.8mm)
	Rectangularity (mm) for non-rectified tiles	± 0.50% (max ±2.0mm)	± 0.50% (max ±2.0mm)
	Rectangularity (mm) for rectified tiles	± 0.30% (max ±1.5mm)	± 0.30% (max ±1.5mm)
	a) Centre Curvature for non-rectified tiles	± 0.50% (max ±2.0mm)	± 0.50% (max ±2.0mm)
	a) Centre Curvature for rectified tiles	± 0.40% (max ±1.8mm)	± 0.40% (max ±1.8mm)
	b) Edge Curvature for non-rectified tiles	± 0.50% (max ±2.0mm)	± 0.50% (max ±2.0mm)
	b) Edge Curvature for rectified tiles	± 0.40% (max ±1.8mm)	± 0.40% (max ±1.8mm)
	c) Warpage for non-rectified tiles	± 0.50% (max ±2.0mm)	± 0.50% (max ±2.0mm)
	c) Warpage for rectified tiles	± 0.40% (max ±1.8mm)	± 0.40% (max ±1.8mm)
	Surface Quality*	95%	95%
	Modulus Of Rupture	Min 30 N/mm2	Min 30 N/mm2
	Scratch (Moh's Hardness Scale)	-	Min 6
	Abrasion Resistance (PEI)	Class I ~ V	Min Class III
	Chemical Resistance To	a) Acid	GLA ~ GLC
		b) Alkaline	GLA ~ GLC
	Chemical Resistance To Stain	Min Class 3	Min Class 3
	Crazing Test	No Crazing	No Crazing

* Free from visible defect

SHADE & TONE VARIATIONS

V1
UNIFORM
SHADE & TONE

V2
SLIGHT
VARIATION

V3
MEDIUM
VARIATION

V4
STRONG
VARIATION

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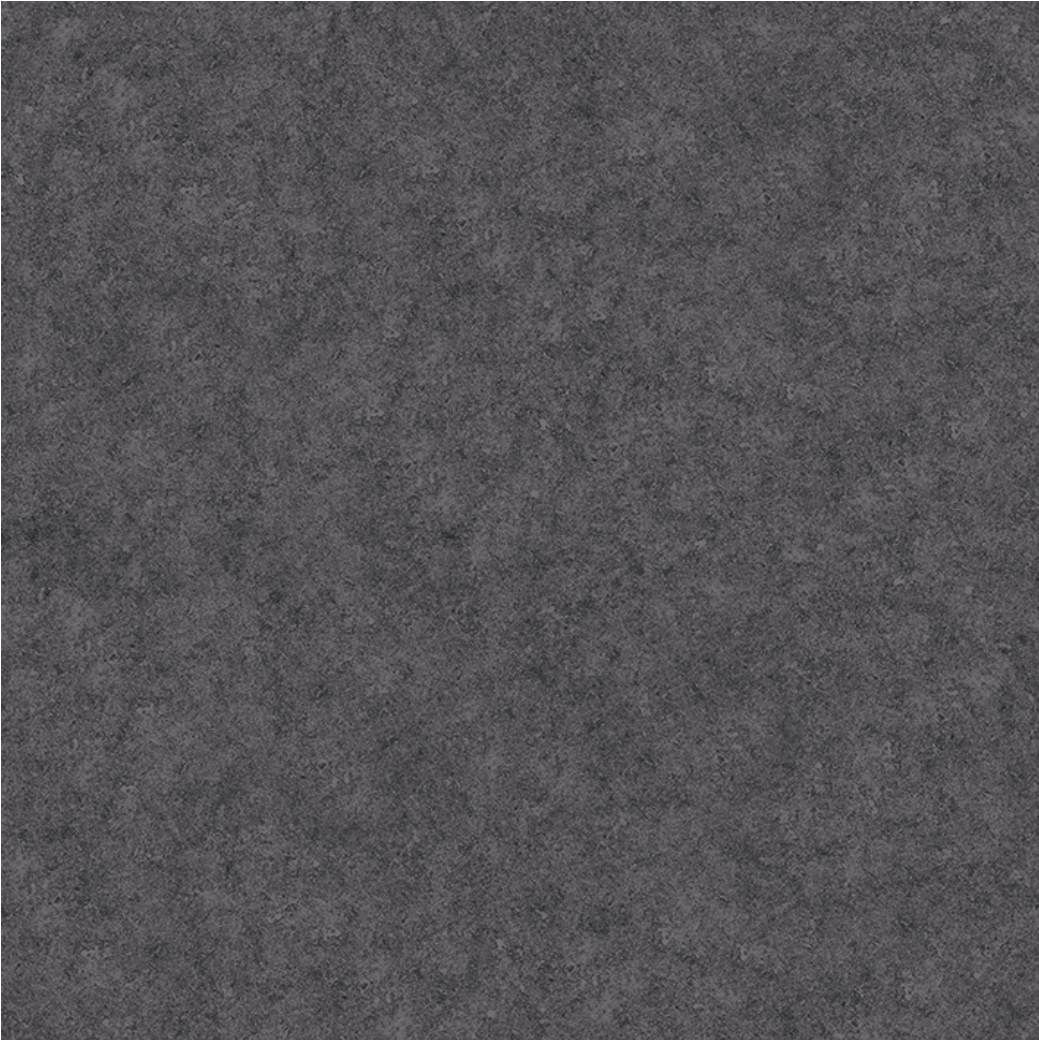
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PIEDRA

P O R C E L A I N



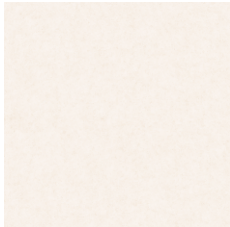
PIEDRA



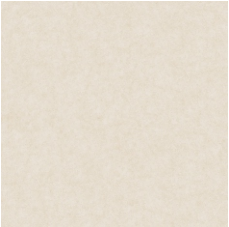
Piedra 300X300 mm 1 random face



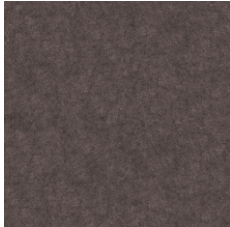
DARK GREY
YL30PD00PE 300X300 mm



WHITE
YL30PD01PE 300X300 mm



BEIGE
YL30PD02PE 300X300 mm



BROWN
YL30PD03PE 300X300 mm



GREY
YL30PD04PE 300X300 mm



COMMERCIAL



RESIDENTIAL



FLOOR



WALL



DRY AREA



WET AREA

TYPE	Porcelain
SURFACE	Matte
SIZES	300X300 mm
SHADE VARIATION	V2
TILE EDGES	Non-rectified
WATER ABSORPTION	B1b
NUMBER OF FACES	1